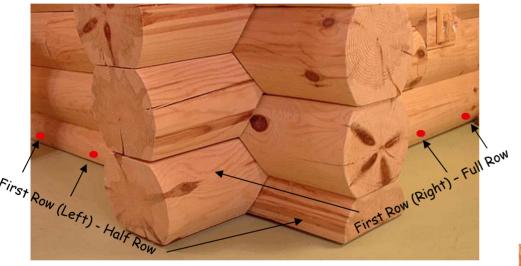
How to install the Saddle Notch Corner System

The first step in correctly installing the saddle notch corner system is making sure that your starting rows on every wall are level and consistent. The corners will interlock with each other so they must be consistently lined up with the adjacent walls (as shown here). Before the corners are installed it is strongly recommended that at least one coat of finish (Sikkens) is applied on all sides of the corner pieces.



Step 2: Every wall corner will start with a half row on one side and a full row on the opposing side of the corner (as shown above). The first row on the left wall is a half row that requires a half corner piece. The first row on the right wall is a full row that requires a full corner piece (only the first and last rows will require half corners all other corners will be full corners). The first rows will have to be fastened to the wall with a screw thru the face of the corner indicated by the red dots shown above (only the first and last rows should have exposed fasteners). Once the first corner is installed you can then move to the installation of the adjoining corner piece.



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Step 3: The corner pieces can be fastened in multiple areas to the wall. The red dot indicates a face screw fastener and the blue dots indicate areas where the corner can be toe-screwed into the wall on a downward angle. All the fasteners should be covered by the following corner pieces. Install each corner's row of siding until you reach an adjacent corner or a break in the wall (such as a window or door). Be sure to choose your corner lengths randomly to stagger your butt-end joints as you work up the wall. Once the siding and corners are installed you can caulk the butt joints (any areas that don't have a tongue-n-groove) to prevent moisture from penetrating into those areas as shown below.

